## EXCERPTED DEPO. TR. CONNOR RYAN

## UNITED STATES DISTRICT COURT DISTRICT OF RHODE ISLAND

MAYRA F. PENA, PLAINTIFF

V.

C.A. NO: 15-CV-00179-S-LDA

HONEYWELL INTERNATIONAL INC. DEFENDANT.

DEPOSITION OF CONOR RYAN, taken on behalf of the Plaintiff, pursuant to Notice of Deposition, at the LAW OFFICE OF MARK P. GAGLIARDI, LLC, 120 Wayland Avenue, Suite 7, Providence, Rhode Island, scheduled at 2:00 p.m. on Wednesday, November 30, 2016, before Dawn M. Baker, RPR and Notary Public in and for the State of Rhode Island.

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Then I took the value stream leader position
 1
 2
     in Cranston, and then I took the position of value
 3
     stream leader in Smithfield.
 4
           Q. Okay.
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               MR. GAGLIARDI: You know what? I'm going to
     have to take a real quick break. I didn't print out
 6
 7
     the rest of my outline. Let me go get it. I'll be
 8
     right back.
 9
               THE WITNESS: Okay.
10
               (Off the record.)
11
               BY MR. GAGLIARDI: All right. So I'm going
12
     to represent to you -- I'm sorry. Strike that.
               What was your job title during the time
13
14
     period March to June 2013?
15
               HSE site leader.
16
               Is that the same as HSE manager?
           Q.
17
           Α.
               Correct.
18
               All right. So let's talk about that.
                                                      What
19
     were your job duties as the HSE site leader?
20
               I was in overall responsibility over the HSE
21
     management systems within the Cranston, Rhode Island
22
     location.
23
               Is it fair to say that you were in charge --
24
     you were responsible for safety at that facility?
25
           Α.
               Safety is everyone's responsibility at
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Honeywell, but my job -- Honeywell has corporate HSE management systems, and my job was to deploy and oversee those at Honeywell.

- Q. What do you mean by "management systems"?
- A. So take, for example, like lockout-tagout as the specific safety management system where emergency response would be a separate management system.
  - Q. Okay. You were in charge of those systems?
  - A. Correct.

- Q. Okay. Let's talk about the Cranston facility. How many people worked at the Cranston facility, approximately? This is in 2013.
- A. To give you an exact number, I'm not going to be able to from 2013. I want to say in manufacturing there was around 130 people.
  - Q. Okay.
- A. And -- but there was also a distribution center. I'm not positive if customer service had moved to Smithfield at that time, and there's also several employees that were tied to the Cranston, Rhode Island location that did not actually work out of the Cranston, Rhode Island location. So I can't give you an accurate number.
- Q. All right. So let's do it like this: So tell me about this Cranston facility. How many

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different scenarios on what could or could be perceived as discrimination [sic]. Q. Okay. Have you received any training since then? I believe it's an annual requirement. So it comes up every -- every year, I believe, or it could be every other year. Okay. And what is that requirement? Α. Same thing, watch the video. Q. Okay. You may have to take a quiz and pass it. Α. What about did you receive any training on the Americans with Disabilities Act? A. I don't believe so, no. Q. Okay. So what kind of discrimination did the company teach you about? Was it sexual harassment or other types of discrimination?

- A. I believe it was -- included sexual harassment, references to race, religion, and the basic discrimination, I would say.
- Q. Okay. How many different departments were there in 2013 in the manufacturing part of the facility?
- A. Areas that were -- had their own titled name would have been injection molding, logo, the

respiratory department, and SCBA, and I think that 1 2 covers it. 3 What's SCBA? Q. Self-contained breathing apparatus. 4 Α. 5 Okay. Q. 6 So those are like -- you know, a tank that a 7 firefighter wears that has air in it. That's what the 8 area was named after. 9 What's the molding room? Q. The injection molding room was where we 10 Α. 11 manufactured finished goods and WIP for assembly. 12 0. WIP? 13 Work in process. So you could create a hardhat in injection molding that ultimately needs to 14 15 put a customer's logo on it, so that hat would go to 16 the logo department to be finished, or you could finish 17 it right off the injection molding press itself. So the molding room is the same thing as 18 injection molding? 19 20 Α. Correct. 21 And what kind of product -- so they --22 finished goods are made in the injection molding room, 23 correct?

A. A combination of finished goods and WIP.

24

1 the injection molding room?

- A. Correct.
- Q. Okay.

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- A. But they could go to another assembly area to ultimately be finished.
  - Q. Okay.
- A. So like a hardhat from injection molding could then go to the logo department and be turned into a finished good there. So until it reaches the finished good state, that -- that would be an example of what you'd call WIP.
- Q. Okay. And do you remember in 2013 which department Mayra Pena was working in?
- A. We didn't necessarily have departments. It was -- she was an associate assembler.
  - Q. Okay. Which is -- which means what?
- A. Which means she's -- can move to any manufacturing area. She's not necessarily tied to one specific area in the plant.
- Q. All right. So let me try to understand this correctly. So the departments that you listed, injection molding, logo, respiratory department, SCBA, were those -- when you say department, were they areas of the plant, or were they sort of enclosed rooms?
  - A. So you initially asked what departments. I

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1
      would go on a conveyor.
 2
                So these are cartridges for respirators?
 3
            Α.
                Correct.
 4
            Q.
                Okay. Let's look at page 2.
 5
            Α.
                This is the same station.
 6
                All right. Page 3?
            Q.
 7
            Α.
                This is the bagging machine from the
 8
     cartridge line.
 9
            Q.
                Is it the same area?
10
            Α.
                Yes.
11
            Q.
                What about page 4?
                Page 4 is the HEPA bagging station, H-E-P-A,
12
            Α.
13
     in the respiratory area.
14
                And page 5?
            0.
15
                This appears to be the -- a window injection
16
     molding press.
17
           0.
                So this is the molding room?
18
           A. Correct.
19
           Q.
               And page 6?
20
           Α.
                This is the injection molding room.
21
              Of the areas that you listed --
22
               MR. GAGLIARDI: Why don't we call this
23
     Exhibit 2.
24
                (Plaintiff's Exhibit 2 marked for
     identification.)
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there any machines in there?

- A. Yeah. There were, I want to say, 20 injection molding presses. There was conveyers that would be on specific stations. There was a face shield machine. There was a minister punch press. There was a few drill press machines. And there would have been some other auxillary equipment to -- I forget the name of it but used on the automatic injection molding machines.
- Q. Okay. What about the quickloc/cedars area? Any machines there?
- A. Yeah. There were, I want to say, four or five seating machines.

THE REPORTER: Seating?

THE WITNESS: Seating, S-E-A-T-I-N-G.

- Q. BY MR. GAGLIARDI: Okay. And in SCBA?
- A. SCBA just had a lot of auxillary equipment.

  I mean, machine-wise, like I don't -- if you consider like a Branson welder a machine. I consider it more of auxillary equipment, it's not necessarily a machine, depending on what your definition is. But it was -- SCBA was mainly manual assembly with the use of auxillary equipment depending on what was being made. So they could run jobs that did not use any auxillary equipment and they could use one that -- that needed

far as machines. And if you count like the Branson welders and if mouth bit was still there during that time, it would be right there with the injection molding area. The SCBA area, if you count auxillary equipment as machines, maybe, but from what I call a machine, no, it didn't have -- it didn't have as many.

Q. All right.

- A. Logo, like I said, had the corona treatment machine. It had three pad print machines. It had the ink mixing machine. It had the degreaser. So there was less machines there.
- Q. Did you have an opportunity in your capacity as an HSE manager to spend time in each of these different areas?
  - A. Yes.
- Q. And in your experience, were there some areas that were -- there was more noise or a louder work environment than others?
- A. It depends what your definition of loud is.

  If you go by decibels and OSHA, I think there was only one area that triggered an actual hearing conservation -- or use of hearing protection, and that was in the respiratory department. The SCBA area was very -- was quieter than the other areas. The respiratory department did have -- was the loudest area

in the facility for specific tasks. The injection molding area didn't even meet the requirement for use of hearing protection via Honeywell or via OSHA. So -- and then the distribution center was --

- Q. Let me -- sorry. I'm sorry. Go ahead. Finish.
- A. The distribution center was just forklift traffic, not really noise. And the materials management area is the same thing. The offices, the standard office environment.
- Q. Well, the -- but there were some areas that were louder than others, right? Correct?
  - A. As far as decibels, yeah.
- Q. Yeah, I'm not talking about what was acceptable to OSHA standards. I'm just talking about loudness, the common-phrase terminology. For example, my son was playing video games last night, and I was upstairs, and I went over the loft and told him to turn it down, it's too loud.
  - A. Okay.

- Q. I didn't need hearing equipment, but he was too loud for my liking. So the -- when I say loud, I just mean the common meaning of the word loud.
  - MR. McNAMARA: Objection.
  - Q. BY MR. GAGLIARDI: So were there areas that

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were noisier? Let's just use that term. Were there
 1
 2
     areas that were noisier than others?
 3
           A. Based on --
 4
               MR. McNAMARA: Objection. Go ahead.
 5
               THE WITNESS: Based on industrial hygiene
     sampling, the decibel levels in certain areas were
 6
 7
     higher than others.
 8
           Q. BY MR. GAGLIARDI: Okay. And you said that
 9
     the respiratory department had -- was the loudest in
1.0
     terms of decibels, right?
11
           Α.
               Correct.
12
               And the SCBA was the lowest, right?
13
           Α.
               Uh-huh.
               And where did the -- if you had to rank the
14
     loudest areas from highest to loudest to quietest, how
15
16
     would you rank them?
17
               The cells in respiratory -- I'd say the
18
     respiratory area had the cells with the highest noise.
19
     Then it would be -- underneath that would be injection
20
     molding.
               Then --
21
           Q.
               Okay.
22
               -- then I would think logo. I'd say
23
     cedars/quickloc. Then SCBA. Then like the
24
     distribution center/materials management areas and then
25
     the office environment.
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THE WITNESS: The injection molding department was never shut down for lunch and breaks. So what we -- what the operation would do, it would take employees that happened to be working in the other areas that day, and when it came time for the employees that were assigned to injection molding for that day to go to lunch or breaks, we would move the associate assemblers from the other areas into injection molding, and then when they came back from their break, the operators would either go take their break/lunch and go back to their area.

- Q. BY MR. GAGLIARDI: Okay. And Mr. Gouveia writes, "She said everybody knows she does not like to go to the molding department." Did you have any first-hand knowledge in 2013 that Mayra Pena did not want to go to the molding department?
- A. Before I believe we sat down in the office, no.
- Q. Okay. But at some point you learned that Mayra Pena did not want to go into the molding department, correct?
- A. During the -- during the meeting we had with myself, Joe, and Kevin, she made it clear that she did not like or want to work in that area.
  - Q. Okay. Did she state why she did not want to

work in the molding room?

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- A. I don't recall the specific reason that she stated. I mean, I remember the doctor's note referenced -- based on what's written here -- is exaggerated [sic], or whatever, anxiety.
  - Q. Exacerbation?
  - A. Yeah. Whatever. There you go.
- Q. I like how you remember all these acronyms very clearly. Okay. So that was -- you saw that in a doctor's note, right?
  - A. Correct.
- Q. Okay. Did she tell you that -- did Mayra

  Pena tell you or anyone else that she didn't want to go

  into the molding room because of any type of medical

  condition she had?
- A. I'm not aware of it. I mean, like I said, the way I got involved in this was that doctor's note.
- Q. Okay. To your knowledge, has any other employee other than Mayra Pena either refused to work in the molding room or state they didn't want to work in the molding room?
- A. I would say, based on my knowledge, there were employees that preferred to work in certain areas over others.
  - Q. I don't know if that answers my question.

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1
                MR. GAGLIARDI: Can you --
 2
                (Last question read back.)
 3
                THE WITNESS: Like I said, there's employees
      that preferred, but off the top of my head, to remember
 4
 5
      exact names and instances, I can't.
 6
               BY MR. GAGLIARDI: Well, irrespective if you
 7
      remember the names, do you recall any instances where
 8
     an employee other than Mayra Pena stated to you or
 9
     anyone else they did not want to work in the molding
10
     room?
11
               Like I said, I -- I can't remember.
12
               Can you -- do you recall if there was any
     employee that refused to work in the molding room other
13
14
     than Mayra Pena?
15
           Α.
               Flat out refusal? No.
16
               And you said that there were employees that
17
     preferred to work in one area as opposed to another?
18
           Α.
               Yeah. You would get rumblings of that.
19
               And what were some of the reasons that
20
     employees gave?
21
               For not wanting to work in injection molding,
22
     in injection molding you have to keep up with the
23
     machine whereas in most of the other areas you ran at
24
     your own pace.
25
           Q. All right. So do you --
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- A. The injection molding area, in the summer I would say it was -- it was a little bit hotter in injection molding than it was in other areas.
- Q. Would you agree that the injection molding area is a more hectic pace than other areas?

MR. McNAMARA: Objection.

THE WITNESS: What do you mean by a hectic pace?

- Q. BY MR. GAGLIARDI: A hectic work pace. You just testified that in some areas you could operate -- you could control the machine and control the pace while in injection molding you couldn't. Right?
- A. That was the -- I'd say the difference, but the other areas did have certain standards that they needed to meet on an hourly basis.
- Q. Okay. So when you say that injection molding you couldn't control the speed of the machine, can you be more specific?
- A. So the machine runs at a cycle on its own. So every 30 seconds a part is coming out.
  - Q. Okay.

A. Whereas in this case -- in Exhibit 1, you can see in the boxes on the conveyor. This operator has to take the cartridge, put it in the machine, and tell the machine to work. Whereas in injection molding, it's

just working regardless.

- Q. Okay. Did you ever see that old classic clip of the Lucille Ball episode? I know that's way before our time.
- A. I think I remember. With the soda or whatever?

MR. McNAMARA: Before my time too.

- Q. BY MR. GAGLIARDI: Have you ever seen that classic episode where Lucille Ball -- Lucy's working in this factory that makes chocolates, and it's coming out of the conveyor belt, and she's supposed to be putting them together, and she falls behind and starts eating them all to cover? Have you ever seen that?
  - A. I believe so, yeah.
- Q. So is that -- so is that sort of like the injection molding where things are coming out of a conveyor belt?

MR. McNAMARA: Objection.

THE WITNESS: That hectic, no. An injection molding machine comes, like I said, every 30 -- generally every 30 seconds a part is coming off the machine, and it's going to travel either directly out or it's going to go on the conveyor that would reach the operator and the operator would produce that piece, and then the next cycle time another one would come.

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1
            Α.
                I don't know.
                               That's why I'm asking.
 2
               MR. GAGLIARDI: Let's read back his
 3
     testimony.
 4
                (Several questions and answers read back.)
 5
           Q. BY MR. GAGLIARDI: So I guess I -- I used the
     word hectic, but it was -- my inference from your
 6
 7
     statement was that it was a faster pace in the
     injection molding. Do you --
 8
 9
           Α.
               Yeah, but --
10
               -- disagree with that?
           Q.
               -- you referenced the, whatever, Lucy show.
11
12
     It wasn't hectic like that. I believe in that case
     you've got something flying at you every second,
13
14
     second, second. So hectic -- what I would say, is that
15
             Yes. What I would say, every 30 seconds
     hectic?
16
     hectic?
                  I mean, the -- could there be some
             No.
17
     buildup if they didn't keep up with the pace? Yes.
     Was it more obvious for supervision to see if somebody
18
19
     was not keeping up in the injection molding environment
20
     as opposed to the respiratory and other areas?
21
     Was it -- another reason is it was more of a social
     environment in respiratory than it was in injection
22
     molding. Outside of the cells that I referenced I
23
24
     think there was one, two -- only two cells in injection
25
     molding where you worked close to somebody. Close
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1 make -- so -- but there were employees -- other --2 there was at least one other -- there were employees other than Mayra Pena who did not want to work in the 3 4 molding room because it was a quicker pace, right? 5 MR. McNAMARA: Objection. 6 THE WITNESS: Preferred not to work in 7 injection molding. Did they specifically state the 8 cases because it's a quicker environment? No, not to 9 my knowledge. 10 Q. BY MR. GAGLIARDI: I thought I asked you why, 11 and you said because you could control your own pace 12 in --13 You also asked if the cycle time pace was 14 faster in injection molding, and, like I said, in 15 respiratory, even though the machine is not pushing it 16 out, the cycle time is faster. 17 0. Okay. 18 Like in the case of -- like I said, Exhibit 19 1, this is a 5-to 7-second cycle which means every 5 20 to 7 seconds -- I'm the operator -- I need to do 21 something. Where in this case in injection molding, every 30 seconds a piece is going to come to you, you 22 23

do your thing, and then another piece is coming out.

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25

apples to apples.

So I don't necessarily see it as -- from a cycle time,

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1
               MR. McNAMARA: Mark, could we take a quick
 2
     bathroom break?
 3
               MR. GAGLIARDI: Sure.
                                       Yeah.
 4
                (Recess taken)
 5
                (Alicia M. Connor, Esquire now present.)
 6
               MR. GAGLIARDI: All right. Back on. Could
 7
     you read -- could you please read the last question and
 8
     the response?
 9
                (Last question and answer read back.)
10
               BY MR. GAGLIARDI: Okay. So let's go to --
           Q.
11
     let's revisit March 8, 2013. Tell me everything that
12
     led to your being involved in the situation.
13
           A. So the normal process when an employee would
     ask for an accommodation at work is the SCBA site
14
15
     leader would be involved with reviewing the request
16
     along with the supervisor and when needed, the HR
17
     manager. So what I recall is I was given the note from
18
     Mayra Pena. It did not meet what we would call an
19
     acceptable note to -- for an accommodation, and in that
20
     case, I told the supervisor, you know, it's not
     acceptable.
21
22
               And I believe we got Joe involved at that
23
     time, and the three of us chatted, and we said let's
2.4
     have Mayra come in and explain, you know, what is on
25
     this note and to explain to her what we would need from
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I'm not a hundred percent positive, but the in. supervisor came to me with a note saying -- Kevin Dyer came to me with a note, reviewed the note, in which I  $\operatorname{\mathsf{--}}$  I would have stated that it's not something we can use for an accommodation because there was no -- it wasn't really -- it wasn't asking for an accommodation. And in this case -- I forget if he made me aware then or if I knew right around that time that they were having a problem with getting her to work in injection molding, and so we said let's get Joe involved, and what I remember, we said, okay, well, let's have Mayra come in here and explain what the note was and explain to her why the note wasn't acceptable. And we asked her to get a note that fit what we would accept for an accommodation note.

- Q. All right. So -- well -- so -- all right.

  MR. GAGLIARDI: I'm sorry. Can you -- can

  you read my question and his response, the most recent?

  (Last question and answer read back.)
- Q. BY MR. GAGLIARDI: Okay. All right. So you knew at that time that Mayra did not want to work in the molding room, correct?
- A. I remember that there was -- she -- they were having an issue, and she was expressing she didn't want to work there.

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seeing this specific one? No.
 1
 2
           Q. All right. Let's take a look at the first
 3
     note.
               And this is -- we didn't review this as part
 4
 5
     of the deposition.
 6
               MR. GAGLIARDI: You know what? I'm going to
 7
     do this: I want to do this in two separate exhibits.
     Let's do -- Exhibit 4. Let's do Exhibit 5 on the other
 8
 9
     one.
10
                (Plaintiff's Exhibit 5 marked for
11
     identification.)
12
           Q. BY MR. GAGLIARDI: All right. Let's take a
     look at Exhibit 4. Did you review this note, this
13
14
     document, on March 8, 2013?
15
           A. Like I said, I think that was the day I
     handed it in. It could have been a day -- a few days
16
     before or after but around that time.
17
18
           Q. Around that time, right? You didn't -- the
19
     first time you looked at -- you saw this note wasn't
20
     yesterday when you met --
21
           A. No.
2.2
           0.
               -- Mr. McNamara, right?
23
           Α.
               No.
24
              And I presume you read the entire note,
           Ο.
25
     right?
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A. Increases.

- Q. Makes worse, right?
- A. Increases is what --
- Q. Yeah. All right. So what did you learn about Mayra Pena's medical condition after reading this note? Did you learn anything about any medical condition she was suffering from?
  - A. From her or from this note?
  - Q. From -- after -- you read the note, right?
  - A. Uh-huh.
- Q. What conclusions did you draw about Mayra Pena's medical condition after reading this note?
- A. Based on this note, I couldn't draw any conclusions because it was very vague, and it wasn't direct.
- Q. Okay.
  - A. Like I said, it says she is reporting. It doesn't say she has. It says -- it just says --
  - Q. Okay. So -- and when you read this, you didn't understand the term "anxiety," right?
  - A. Based on what I understood as anxiety, was nervous feelings.
  - Q. Okay. So after you read this -- at the very least, Mayra Pena told her doctor that she was suffering from anxiety, right? You agree with that?

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1
     time.
 2
            Q. Let's look at the next paragraph. "She is
 3
     completely capable of working in other settings." Did
 4
     you understand what he meant by that?
 5
           A. I assume all other associate assembler
 6
     positions, but I'm not sure exactly what "other
 7
     settings" meant. It's not specific to the work that
 8
     she does.
 9
           Q. All right. So this doctor's note in
10
     Exhibit 4 was unacceptable to you, correct?
11
           Α.
               Yes.
12
               MR. GAGLIARDI: Exhibit 6.
13
                (Plaintiff's Exhibit 6 marked for
14
     identification.)
15
           Q. BY MR. GAGLIARDI: Let's take a look at
     Exhibit 5. You already have it. Have you seen this
16
17
     document before today?
18
               Like I said, I'm not sure.
19
               Why don't you take a minute to read over this
           Q.
2.0
     letter.
21
           Α.
               Okay.
22
           Q. At that meeting on March 8th, did you have
     this -- you had this doctor's note in hand, the
23
     doctor's note in Exhibit 4, right?
24
25
           A. Yes.
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- Q. Okay. All right. Let's look at Exhibit 3 again, and let's look at page 2, the second full paragraph. Second to the last sentence, "Conor Ryan explained that the letter stated she experiences exacerbated anxiety." Who did you explain that to?

  A. The people in the room were Kevin, Joe,
- Q. And then he writes, "We then recommended that we don't have work in another area, and that's the only area that needs help and in this case she needs to go home for refusing to do her job." Is that accurate?
- A. Yes.

myself, and Mayra.

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- Q. Did you tell Mr. Gouveia that the note was unacceptable?
  - A. I believe I did, yes.
  - Q. Okay. He didn't write that in this report, did he?
    - A. Based on what's written here, no.
      - Q. Did Ms. Pena, in fact, go home that day?
- A. I believe she did.
  - Q. Okay. Is that accurate that there was no other work for her to do other than in the molding room?
  - A. At the time, that would have been the supervisor in value stream leaders.

condition was and how it was bothering her. Most of that conversation was done in Spanish, so I don't recall all of it. And then explaining to her what we would need from -- for a doctor's note to have an adequate restricted duty note.

- Q. Did you ask her if she has anxiety?
- A. I did not.

- Q. Isn't that what the doctor's note said, that she was reporting an increased level of anxiety?
- A. Yes. The doctor's note says she was reporting an increased level -- or exacerbated anxiety, whatever.
- Q. And we discussed earlier that some employees prefer not to be in the molding room because they would prefer to control their own -- the pace of the work themselves, right?
  - A. That's the perception, yeah.
- Q. And do you think it was -- did you consider that -- the fact that employees can't control the pace of the work in the molding room was the cause of her increased anxiety?
- A. Once again, the discussion about her issue and how it was caused was done in Spanish, so I didn't understand it.
  - Q. Wasn't there someone there translating?

- 1 Α. No. 2 Q. Do you know why she was terminated? 3 Α. I believe it was for not coming to work. 4 Do you know why she didn't come to work? Q. 5 No. Like I said, my conversation with her Α. 6 was to get an updated note, and at that -- I didn't see 7 an updated note, and then by the time Exhibit -- which 8 one is this -- 5 came along with the reasonable 9 accommodation request, I was -- I was really not 10 involved in the process. 11 So you were involved in the process one day, 12 that's it? March 8, 2013, that was your --13 As far as --Α. 14 Q. -- sole involvement? 15 -- interaction with Mayra Pena, yes. 16 MR. GAGLIARDI: All right. I think -- I 17 think we're done. Let me just -- just give me five 18 minutes with Alicia, and I'll be right back. 19 (Recess taken.) 20 BY MR. GAGLIARDI: Okay. MR. Ryan, just a 21 few follow-up questions, and then we're done. I want 22 to talk about some of the training that the associate 23 assemblers receive from Honeywell.
  - A. Okay.

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Q. My understanding is that associate assemblers

are cross-trained to work in any area in the manufacturer's facility; is that correct?

- A. They're trained to work in most all areas. There were a few positions that needed extensive training. Like the ones that I can only recall are cartridge line operators and logo pad print operators were considered a -- takes longer to train, and the other positions all generally fell in the same -- same bucket of, you know, can learn in, you know, a day to three -- a day to three days time with the exception of there was a few work orders in SCBA that would require a little more extensive training.
- Q. What were those jobs? Tell me specifically those jobs that required more training.
  - A. Cartridge line operator.
  - Q. How many people worked in those jobs?
  - A. Two per shift for the cartridge line.
  - Q. Okay.

- A. Logo pad print and --
- Q. How many people worked in that?
- A. They would be trained by machine. So there was three -- three machines that people ran. Well, four if you include the corona. And so they would be trained either one, two, or all of those machines, but there would be a maximum of five people, and depending